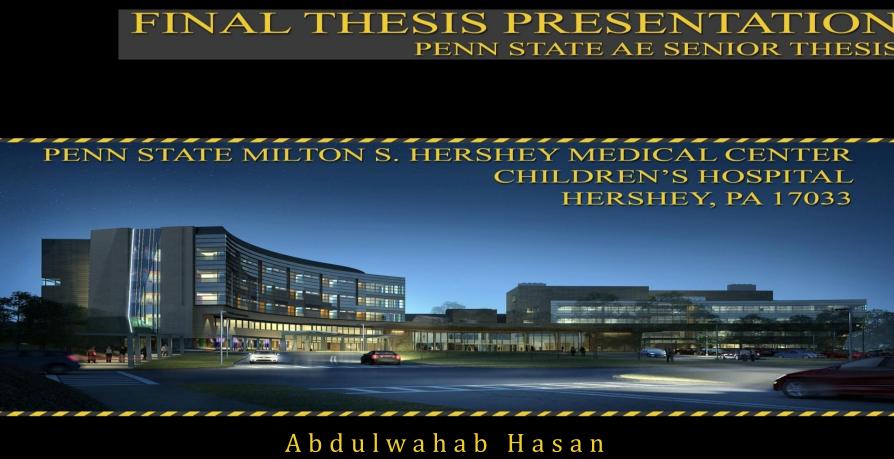
Presentation Outline

- Project Background
- ANALYSIS#1: Multi-Trade Prefabrication Study
- ANALYSIS#2: Cost Estimating Through 3D Modeling
- ANALYSIS#3: Feasibility of Solar PV-System
 - Electrical Breadth
 - Structural Breadth (Will Not Be Discussed)
- Lessons Learned
- Acknowledgements





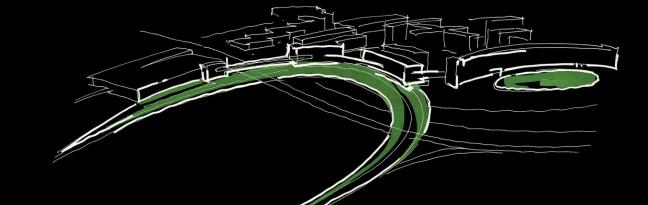


Construction Management Dr. Chimay Anumba - CM Advisor April 11th, 2011











Penn State Milton S. Hershey Medical Center dren's Hospital Hershey, Pa

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Presentation Outline:

- I. Project Background
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Courtesy of Payette Associates

Building Name: Children's Hospital

Location: 500 University Drive, Hershey, PA 17033

Gross Building Area: 262,587 SF

Number of Stories: 5-Stories + Underground Level

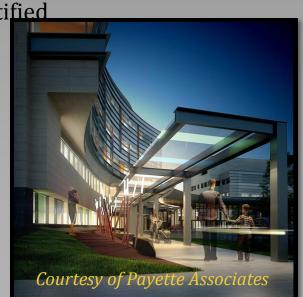
Delivery Method: Design-Bid-Build w/ CM Agency @ Risk

Project Background

Contracted GMP Amount: \$115 Million

Construction Dates: March 17th,2010 – August 20th,2012

LEED Certification: Certi<u>fied</u>









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Courtesy of Payette Associates

Project Background

PROJECT TEAM

Owner:

Penn State Milton S. Hershey Medical Center

Architect:

Payette Associates

Construction Manager:

L.F. Driscoll Co, LLC

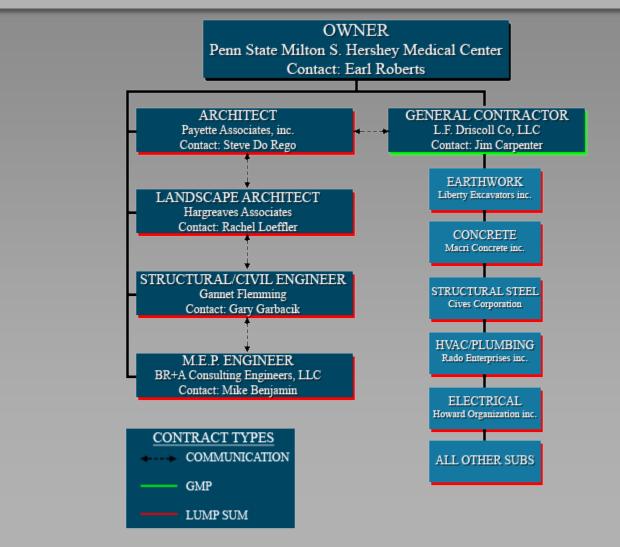
Structural Engineer:

Gannett Fleming INC

MEP Engineer:

BR+A Consulting Engineers, LLC

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Structural System:

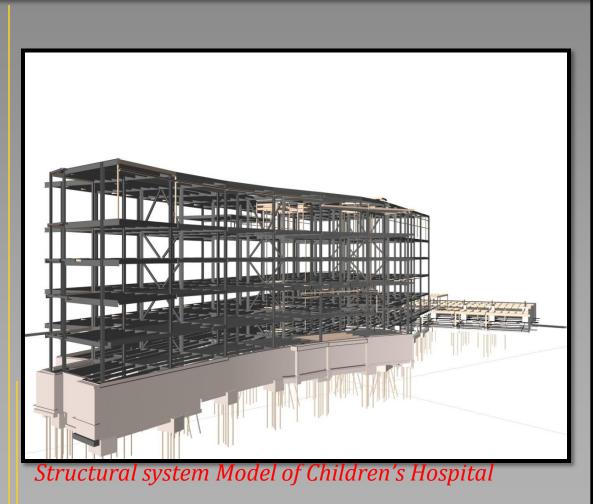
Building Façade:

Construction Phases:

- Building Water-Tight and Fitouts
- Site Improvements

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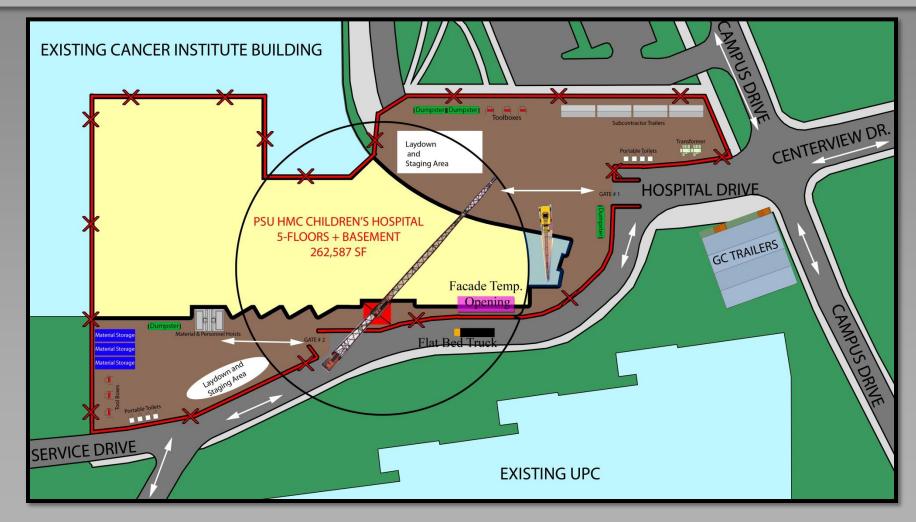
Project Background

• Column Piers + Grade Beams on Micropiles Structural Steel Framing • Elevated Slabs on Metal Decks

• CMU Back-Up • Limestone and Granite Cladding with Metal Panels • Curtain Wall with LED Fitted Mullions

 Mobilization • Sub-Grade Preparation • Superstructure Erection Structural Skin Erection

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Prefabricated Bathroom Pods at Miami Valley Hospita

Problem Identification

- Site Congestions
- Limited Material Laydown Areas
- Reduced Productivity

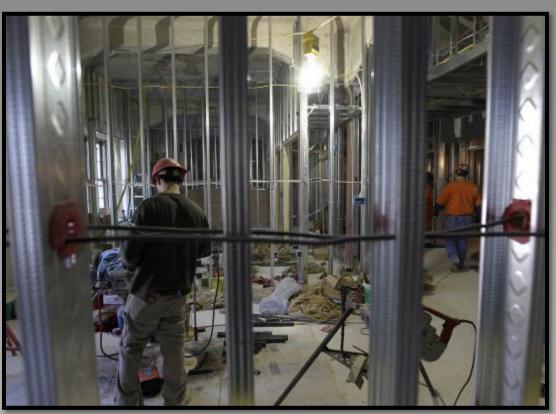
Research Goal

- Reduce Schedule
- Cost Implications

Multi-Trade Prefabrication

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• Determine Systems That Could be Prefabricated



Typical Congested Interior Fit-out work





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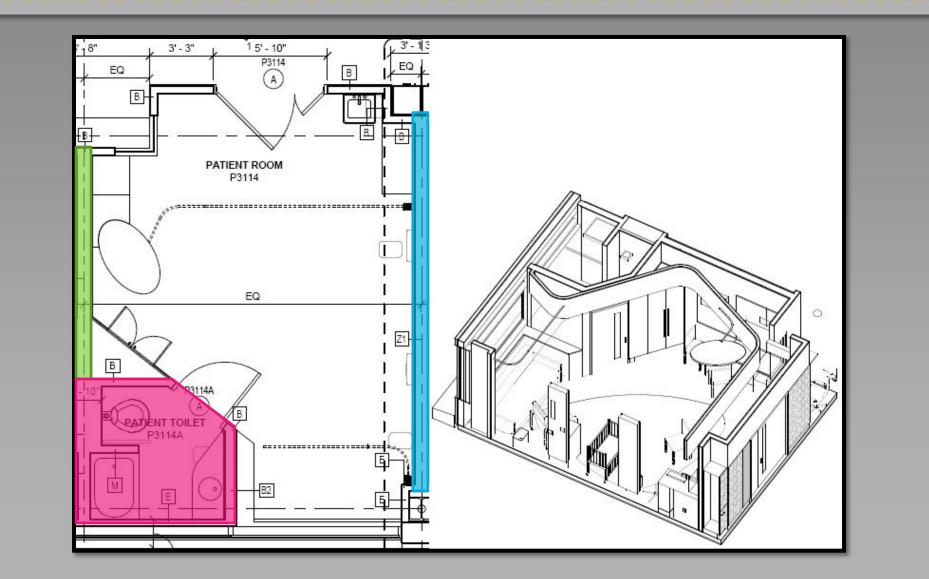


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WHAT PREFABRICATE?





Multi-Trade Prefabrication

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Total Amount of Prefabricated Units:

<u>Unit</u>	<u>3rd Floor</u>		<u>4th F</u>
Bathrooms	34	+	3
HEADWALL	21	+	2
FOOTWALL	17	+	1



<u>Total</u> Floor

- 68 units =
- = 42 units
- = **34 units**



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Courtesy of Gooale Images

Schedule In	npad
-------------	------

3RD FLOO

4TH FLOO

TOTAL

29 DAYS SAVED PER FLOOR FITOUT!

Multi-Trade Prefabrication

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250 SF of Wall Per Day Using RS MEANS Productivity Data

	TOTAL TIME NEEDED TO CONSTRUCT UNITS (ON-SITE)				
	<u>UNIT</u>	QUANTITY	SF OF WALL PER UNIT	TOTAL SF	TIME TO CONSTRUCT
	BATHROOM POD	34	180 SF	6120 SF	16 DAYS
•	HEADWALL	21	160 SF	3360 SF	9 DAYS
X	FOOTWALL	17	90 SF	1530 SF	4 DAYS
	SUB TOTAL			11010 SF	29 DAYS
	BATHROOM POD	34	180 SF	6120 SF	16 DAYS
,	HEADWALL	21	160 SF	3360 SF	9 DAYS
X	FOOTWALL	17	90 SF	1530 SF	4 DAYS
	SUB TOTAL			11010 SF	29 DAYS
	3 RD AND 4 TH			22020 SF	58 DAYS

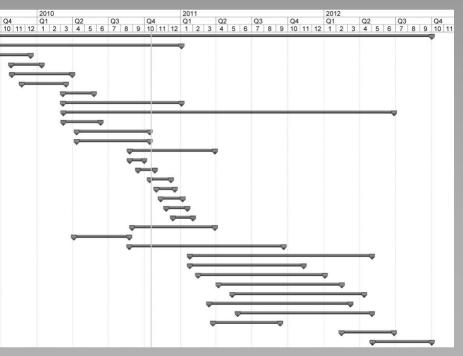
General Conditions Impact

GC Calculated to be \$6.62 Millions over 31 Months

58 Days of Project Schedule Saving = \$427,131 of GC Savings

Task Name	Duration	Start	Finish	1
PENN STATE MILTON S. HERSHEY MEDICAL CENTER CHILDREN'S HOSPITAL	791 days?	Mon 9/21/09	Tue 10/2/12	8 9
PRECONSTRUCTION	336 days?	Mon 9/21/09	Mon 1/3/11	-
LFD CONSTRUCTION REVIEW PROCESS	62 days?	Mon 9/21/09	Tue 12/15/09	
LFD CONSTRUCTION PREP	56 days?	Tue 10/27/09	Tue 1/12/10	
LFD GMP PROCESS	110 days?	Thu 10/29/09	Thu 4/1/10	
PERMITTING	81 days?	Mon 11/23/09	Mon 3/15/10	
SHOP DRAWINGS - EARLY PACKAGES	57 days?	Mon 3/8/10	Tue 5/25/10	
FABRICATE & DELIVER MATERIALS	216 days?	Mon 3/8/10	Mon 1/3/11	
CONSTRUCTION	602 days?	Tue 3/9/10	Wed 6/27/12	
LFD MOBILIZATION	69 days?	Tue 3/9/10	Fri 6/11/10	
SUBSTRUCTURE	134 days?	Mon 4/12/10	Thu 10/14/10	
EXACAVATION FOUNDATION	134 days?	Mon 4/12/10	Thu 10/14/10	
SUPERSTRUCTURE	155 days?	Wed 8/25/10	Tue 3/29/11	
STRUCTURAL STEEL: 7-11 West (G to 1)	27 days?	Wed 8/25/10	Thu 9/30/10	
STRUCTURAL STEEL: 11-7 CENTER (G to 1)	31 days?	Wed 9/15/10	Wed 10/27/10	
STRUCTURAL STEEL: 7-1 EAST (G to 1)	38 days?	Fri 10/15/10	Tue 12/7/10	
STRUCTURAL STEEL: 11-7 CENTER (1 to 3)	35 days?	Mon 11/1/10	Fri 12/17/10	
STRUCTURAL STEEL: 7-1 EAST (1 to 3)	40 days?	Fri 11/12/10	Thu 1/6/11	
STRUCTURAL STEEL: 11-7 CENTER (3 to Roof)	38 days?	Fri 11/26/10	Tue 1/18/11	
STRUCTURAL STEEL: 7-1 EAST (3 to Roof)	37 days?	Mon 12/13/10	Tue 2/1/11	
DECK POURS	151 days?	Tue 8/31/10	Tue 3/29/11	
SKIN (NORTH - SOUTH - EAST - WEST)	101 days?	Mon 4/5/10	Mon 8/23/10	
VERTICAL TRANSPORATION	281 days?	Tue 8/24/10	Tue 9/20/11	
INTERIOR FITOUT	332 days?	Tue 1/25/11	Thu 5/3/12	
LEVEL G - FITOUT	208 days?	Tue 1/25/11	Fri 11/11/11	
LEVEL 1 - FITOUT	231 days?	Tue 2/15/11	Wed 1/4/12	
LEVEL 2 - FITOUT	224 days?	Fri 4/8/11	Thu 2/16/12	
LEVEL 3 - FITOUT	240 days?	Fri 5/13/11	Fri 4/13/12	
LEVEL 4 - FITOUT	258 days?	Tue 3/15/11	Thu 3/8/12	
LEVEL 5 - FITOUT	244 days?	Fri 5/27/11	Thu 5/3/12	
LEVEL 5 - MECHANICAL FITOUT	121 days?	Fri 3/25/11	Mon 9/12/11	
SITE WORK	96 days?	Wed 2/15/12	Wed 6/27/12	
COMPLETIONS	107 days?	Fri 5/4/12	Tue 10/2/12	







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Courtesy of Google Images

- Where to Prefabricate the Systems? • 20,000 SF Warehouse in Harrisburg, PA • 11 Miles from Jobsite • Rental Rate = \$5.25/SF Per Month • 2 Months of Rental • Total Cost of **\$105,000**

Truck Loads Required

- Headwalls
- Footwalls

Multi-Trade Prefabrication

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• Bathroom Pods = 2 Per Truck TOTAL 34 Deliveries = 2 Per Truck TOTAL 21 Deliveries = 4 Per Truck TOTAL 9 Deliveries

• Total Miles 1408 @ \$3.20 per mile = **\$4,500** For Deliveries

Site Logistics







Final Conclusion

Recommendation

Multi-Trade Prefabrication

• 58 Days of Schedule Reduction • \$427K Worth of GC Savings • Major Reduction in site congestions

 Pursue Prefabrication of Patient Rooms • Met goals of reducing schedule and site congestions



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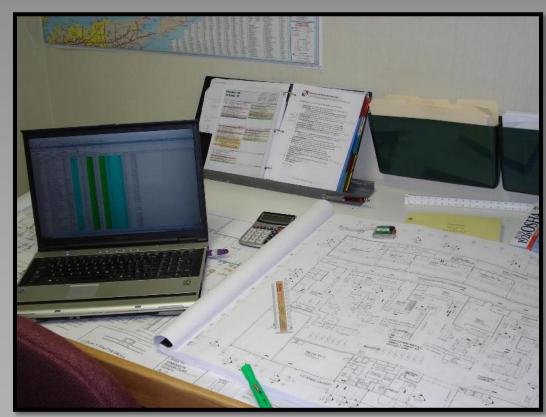
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Courtesy of Google Images

Problem Identification

- Less Time for Planning

Research Goal

PSU AE Senior Thesis **Final Presentation**

• Excessive Time to Quantify Materials Less Time for Constructability Reviews

• Accuracy of Building Models for Estimation • Time Savings in Software Based QTO. • Develop a Guideline for Implementing 3D Estimating

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Revit Model of Structural System

Methodology Used

- Revit Quantity Take-offs
- •

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• Traditional Quantity Take-offs

Determine Time Savings and Accuracy of Each Method

SUMMARY OF RESULTS

	Traditional QTO	<u>Revit QTO</u>	LFD Contract
Time Required	25 hrs	2 hrs	-
Cost of System	\$5,380,000	\$5,200,900	\$5,597,000
% Difference to Actual	- 3.87%	- 7.1%	0%
Percentage of Discrepancy	15%	0%	-





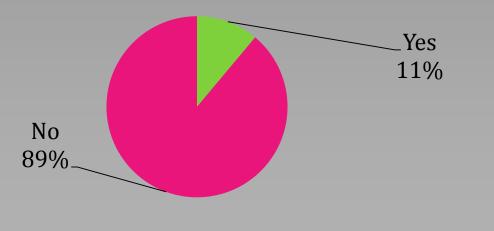
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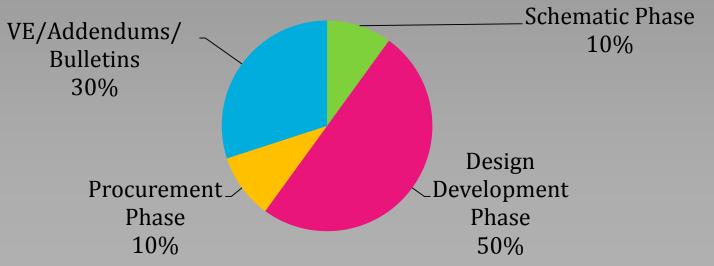
Can 3D Estimating Eliminate the Traditional Manual Methods?



When Do You See Greatest Advantage in 3D Estimating?

ANALYSIS OF SURVEY

Based on 25 Completed Surveys



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COMMENTS MADE

- Waste of Time
- Models Not Created the way Building is Built
- Better Visualization



• The Older People Not Been Exposed to 3D Estimating



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Courtesy of Google Images

Guide Lines For Implementing 3D Estimating Methods

- •
- •
- •

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BIM only Aids in Estimation and is not a Total Solution

Initially Attempt utilizing Digital Take-Offs

• Test Accuracy of BIM Quantity Take-Offs

Do Not Attempt Linking Models with Other Softwares

Final Conclusion

- Less Time Counting Building Materials
- Allows More Time for Critical Planning •
- Ease in Updating Estimates
- Increase Competitive Advantage





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Courtesy of Google Images

Problem Identification

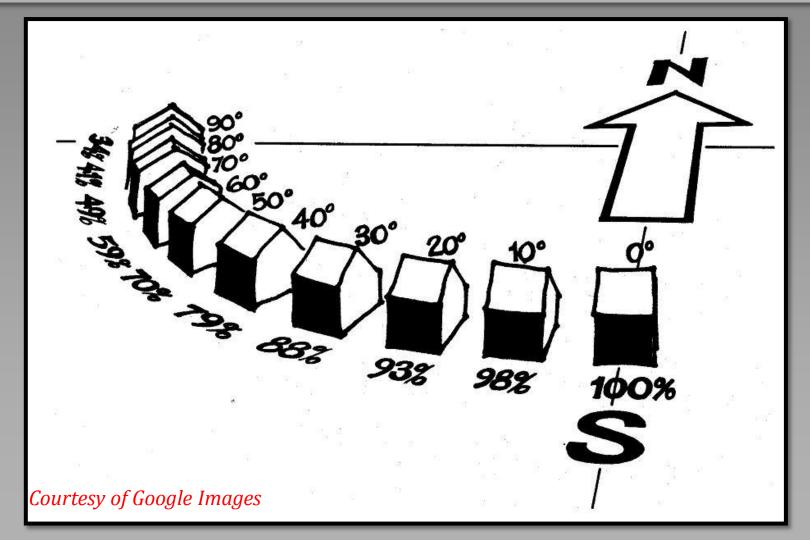
Research Goal

PHOTOVOLTAIC SYSTEM

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 Borderline of LEED Silver Certification • Few Sustainable Systems Incorporated • Great Potential for Sustainable Systems

• Eliminate a Diesel Generator • Determine Feasibility of a PV System







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Solar Analysis

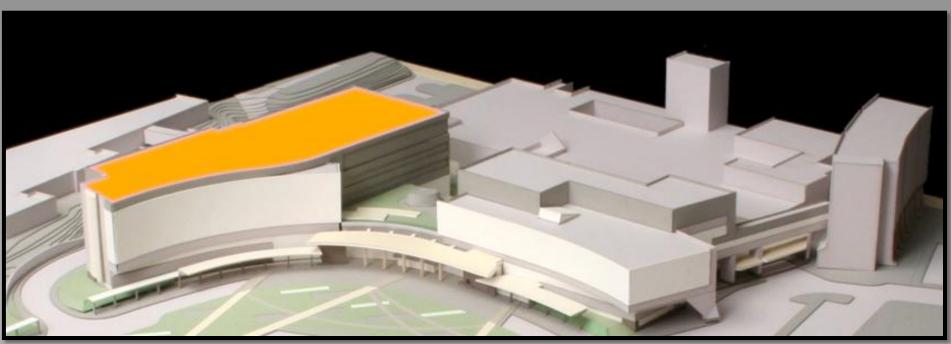
Building Location Elevation at Roc Latitude and Lo **Sun Hours Per I** Location **Optimum System Orientation Optimum System Tilt Angles**

PHOTOVOLTAIC SYSTEM

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on	Hershey, Pa
of	85 Ft
ongitude	N 40°15' / W 76°46'
Day for Building	(4.44)

South Facing Side Summer: 25°15' *Latitude ± 15*° Winter: 55°'



Roof has no Shadowing Effects





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Electric Demand	l
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- 7,221,143 kWh Annually
- 601,762 kWh • Monthly
- Daily

<u>19,784</u> kWh

Manufacturers and Panels Needed

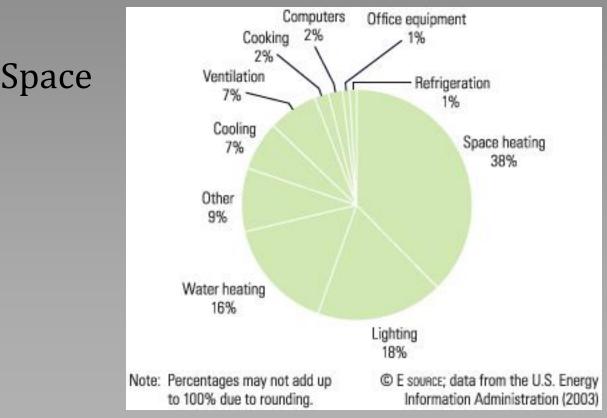
- Kyocera (KD235GX-LP) 18961 Panels
- 19373 Panels • BP Solar (BP3230T)
- Suntech (STP210-18) 21218 Panels

More Realistic Approach (Electric Breadth)

- 4200 SF Roof Space
- 240 Panels

PHOTOVOLTAIC SYSTEM

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Courtesy of U.S. Energy Information Administration

Panels Required Per End Use

DIVISION	End Use Percentage	<u>Watt Hours Per Day</u>	<u># of Panels Req'd</u>	<u>Is it Feasible?</u>
Office Equipment	1%	197840	189.61	YES
Refrigeration	1%	197840	189.61	YES
Space Heating	38%	7517920	7205.18	NO
Lighting	18%	3561120	3412.98	NO
Water Heating	16%	3165440	3033.76	NO
Cooling	7%	1384880	1327.27	NO
Ventilation	7%	1384880	1327.27	NO
Cooking	2%	395680	379.22	YES
Computers	2%	395680	379.22	YES
Others	8%	1582720	1516.88	NO
TOTAL	100%	19784000	18961	





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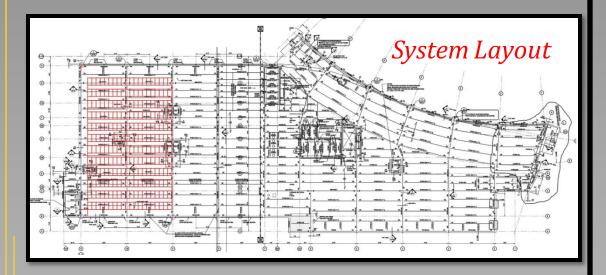
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Electric Energy Production (Electric Breadth)



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	Solar	AC	Energy
Month	Radiation	Energy	Value
	(kWh/m²/day)	(kWh)	(\$)
1	3.12	4679	\$ 436.08
2	3.75	5040	\$ 469.73
3	5.03	7298	\$ 680.17
4	5.14	6960	\$ 648.67
5	5.43	7239	\$ 674.67
6	5.54	6962	\$ 648.86
7	5.33	6876	\$ 640.84
8	5.25	6813	\$ 634.97
9	4.93	6316	\$ 588.65
10	4.49	6180	\$ 575.98
11	3.27	4495	\$ 418.93
12	2.79	4111	\$ 383.15
Year	4.51	72969	\$ 6800.71

Summary of Calculations

- Adequate AC Energy for Office Equipment

 - Savings of **\$6800** Annually on Electric Bill
 - Covers 1% of Total Electric Demand



• 72969 kWh <u>Produced</u> • Only 72211 kWh <u>Needed</u>



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Presentation Outline:

- I. Project Background
- II. Analysis #1: Multi-Trade Prefabrication
 - What to Prefabricate? •
 - Schedule and GC Impact •
 - Logistics
- III. Analysis #2: 3D Estimating
 - Methodology Used
 - Analysis of Survey •
 - **Guidelines For Implementation**
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Courtesy of Google Images

Cost of System

- @ \$7500 / KW-DC (U.S. Department of Energy Figure) • Designed System 56.4 kW-DC

Incentives

- PA Sunshine PV Rebate (com.> 10-100 kW) = \$25,000 • PA Sunshine PV Rebate (com.> 3-10 kW) = \$7,500 • Federal PV Tax Credit = \$135,000

PHOTOVOLTAIC SYSTEM

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Total System Cost

- \$423,000 System Cost
- Federal Incentives Totaling \$154,307
- Final System Cost Less Incentives **\$268,693**





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Assumptions Made

- Owner will pay Costs Up-Front
- Cost of Electricity = \$0.093/KWh
- Annual Escalation % = 1.5%
- Value of SREC= \$250 per 1000 KWh

YEAR	<u>\$/KWH</u>
1	\$0.09
2	\$0.09
3	\$0.09
4	\$0.10
5	\$0.10
6	\$0.10
7	\$0.10
8	\$0.10
9	\$0.10
10	\$0.11
11	\$0.11
12	\$0.11
13	\$0.11
14	\$0.11
15	\$0.11
16	\$0.12
17	\$0.12
18	\$0.12
19	\$0.12
20	\$0.12
21	\$0.12
22	\$0.13
23	\$0.13
24	\$0.13
25	\$0.13
T	OTAL

TEM

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<u>SREC</u>	<u>\$ Savings/yr</u>	<u>Total Savings/yr</u>	<u>Cumulative Savings</u>	<u>Cash Flow</u>
\$18,000.00	\$6,713.15	\$24,713.15	\$24,713.15	-\$243,979.85
\$18,000.00	\$6,813.85	\$24,813.85	\$49,526.99	-\$219,166.01
\$18,000.00	\$6,916.05	\$24,916.05	\$74,443.05	-\$194,249.95
\$18,000.00	\$7,019.79	\$25,019.79	\$99,462.84	-\$169,230.16
\$18,000.00	\$7,125.09	\$25,125.09	\$124,587.93	-\$144,105.07
\$18,000.00	\$7,231.97	\$25,231.97	\$149,819.90	-\$118,873.10
\$18,000.00	\$7,340.45	\$25,340.45	\$175,160.34	-\$93,532.66
\$18,000.00	\$7,450.55	\$25,450.55	\$200,610.90	-\$68,082.10
\$18,000.00	\$7,562.31	\$25,562.31	\$226,173.21	-\$42,519.79
\$18,000.00	\$7,675.75	\$25,675.75	\$251,848.95	-\$16,844.05
\$18,000.00	\$7,790.88	\$25,790.88	\$277,639.84	\$8,946.84
\$18,000.00	\$7,907.75	\$25,907.75	\$303,547.58	\$34,854.58
\$18,000.00	\$8,026.36	\$26,026.36	\$329,573.94	\$60,880.94
\$18,000.00	\$8,146.76	\$26,146.76	\$355,720.70	\$87,027.70
\$18,000.00	\$8,268.96	\$26,268.96	\$381,989.66	\$113,296.66
\$18,000.00	\$8,392.99	\$26,392.99	\$408,382.65	\$139,689.65
\$18,000.00	\$8,518.89	\$26,518.89	\$434,901.54	\$166,208.54
\$18,000.00	\$8,646.67	\$26,646.67	\$461,548.21	\$192,855.21
\$18,000.00	\$8,776.37	\$26,776.37	\$488,324.58	\$219,631.58
\$18,000.00	\$8,908.02	\$26,908.02	\$515,232.60	\$246,539.60
\$18,000.00	\$9,041.64	\$27,041.64	\$542,274.24	\$273,581.24
\$18,000.00	\$9,177.26	\$27,177.26	\$569,451.50	\$300,758.50
\$18,000.00	\$9,314.92	\$27,314.92	\$596,766.42	\$328,073.42
\$18,000.00	\$9,454.64	\$27,454.64	\$624,221.06	\$355,528.06
\$18,000.00	\$9,596.46	\$27,596.46	\$651,817.53	\$383,124.53
\$450,000.00	\$201,817.53	\$651,817.53		

Payback Period

- Payback in Just 11 Years
- System Warranted for 25 Years
- Generate Money After 11th Year





Final Conclusion

- Payback in just 11 Years

Recommendation

PHOTOVOLTAIC SYSTEM

• Diesel Generator Cannot be Eliminated • 1% Electric Demand Sustainably Generated • \$6,800 Direct Electric Bill Savings Annually • \$18,000 Worth of SRECs Annually

• Owner Should Consider Incorporating Solar PV-Panels • Incentives may not be Available in the Future



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Analysis # 1: Multi-Trade Prefabrication

Analysis # 2: 3D Estimating

Analysis # 3: Photovoltaic System

LESSONS LEARNED

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• The Benefits Out Number the Risks and Increased Costs

• 3D Estimating Saves Critical Time BUT IS NOT a Total Solution! Will not Fully Work Till Models are Modeled As-Built

• High Incentives Makes it a No Brainer to Invest in Photovoltaic







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AE Classmates



Family

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Pre	esentation Outline:
I.	Project Background
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V.	Lessons Learned
VI.	Acknowledgements

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FRIC DEMAND CALCULATION

$27.5 \frac{kWh}{Sq.Ft} \times 262,587 Sq.Ft$	=	7,221,143 $\frac{kWI}{year}$
7,221,143 $\frac{kWh}{Year} \times \frac{1 \text{ year}}{12 \text{ months}}$	=	$601,762 \frac{kWh}{mont}$
7,221,143 $\frac{kWh}{Year} \times \frac{1 \text{ year}}{365 \text{ days}}$	=	$19,784 \frac{kWh}{day}$

NUMBER OF PANEL REQUIRED PER SYSTEM					
	Kyocera KD235GX-LP	BP Solar BP 3230T	Suntech STP210-18		
Sun Hours Per Day	4.44	4.44	4.44		
Watt Hours Per Day	19784000	19784000	19784000		
Watts Per Hour of Sunlight	4455856	4455856	4455856		
Rate of Power Per Panel	235W	230W	210W		
# of Panels Required	18961	19373	21218		





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Presentation Outline: I. Project Background The structural calcu II. Analysis #1: Multi-Trade Prefabrication • What to Prefabricate? Schedule and GC Impact • Logistics • III. Analysis #2: 3D Estimating • Determine roof assembly weight Methodology Used • Analysis of Survey • **Guidelines For Implementation** Calculate load combinations • IV. Analysis#3: Solar PV-Panels Solar Analysis • • Determine ultimate moment, M_u Manufacturers • Electrical Production Calculations • Financial Analysis • V. Lessons Learned

VI. Acknowledgements

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ulations were performe	d as outlined below:
------------------------	----------------------

• Determine the weight of the PV-Panels based on the layout used

Calculate required cross-section $Z_{x-req'd}$ and compare with AISC values to ensure safe range

Calculate maximum deflection and compare with AISC values to ensure safe range

	SUMMARY OF STRUCTURAL CALCULAT		
	<u>Shear, V_x</u>	<u>Max Shear, V_{nx}</u>	
	21.959 kips	140 kips	
	<u>Moment, M_u</u>	<u>Max Moment, M_{px}</u>	
BEAM	189.399 k-ft	240 k-ft	
W16X36	<u>Cross-Section, Z_{x-req'd}</u>	$\underline{Max\ Cross-Section, Z_x}$	
	33.675 in ³	64 in ³	
	<u>Deflection, Δ</u>	Max Deflection, Δ_{\max}	
	0.006705 in ²	0.4 in ²	
	<u>Shear, V_x</u>	<u>Max Shear, V_{nx}</u>	
	21.96 kips	140 kips	
	<u>Moment, M_u</u>	<u>Max Moment, M_{px}</u>	
GIRDER	175.68 k-ft	240 k-ft	
W16X36	<u>Cross-Section, Z_{x-req'd}</u>	$\underline{Max Cross-Section, Z_x}$	
	46.857 in ³	64 in ³	
	<u>Deflection, Δ</u>	Max Deflection, Δ_{\max}	
	0.5298 in ²	1.725 in ²	



ATIONS

<u>Conclusion</u>

- Within Range 👶 OK
- <u>Conclusion</u>
- Within Range 👶 OK
- <u>Conclusion</u>
- Within Range 👶 OK
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